CHEMLINE Plastics Limited

Your Pipeline To Quality Valves, Strainers, Flowmeters and Controls

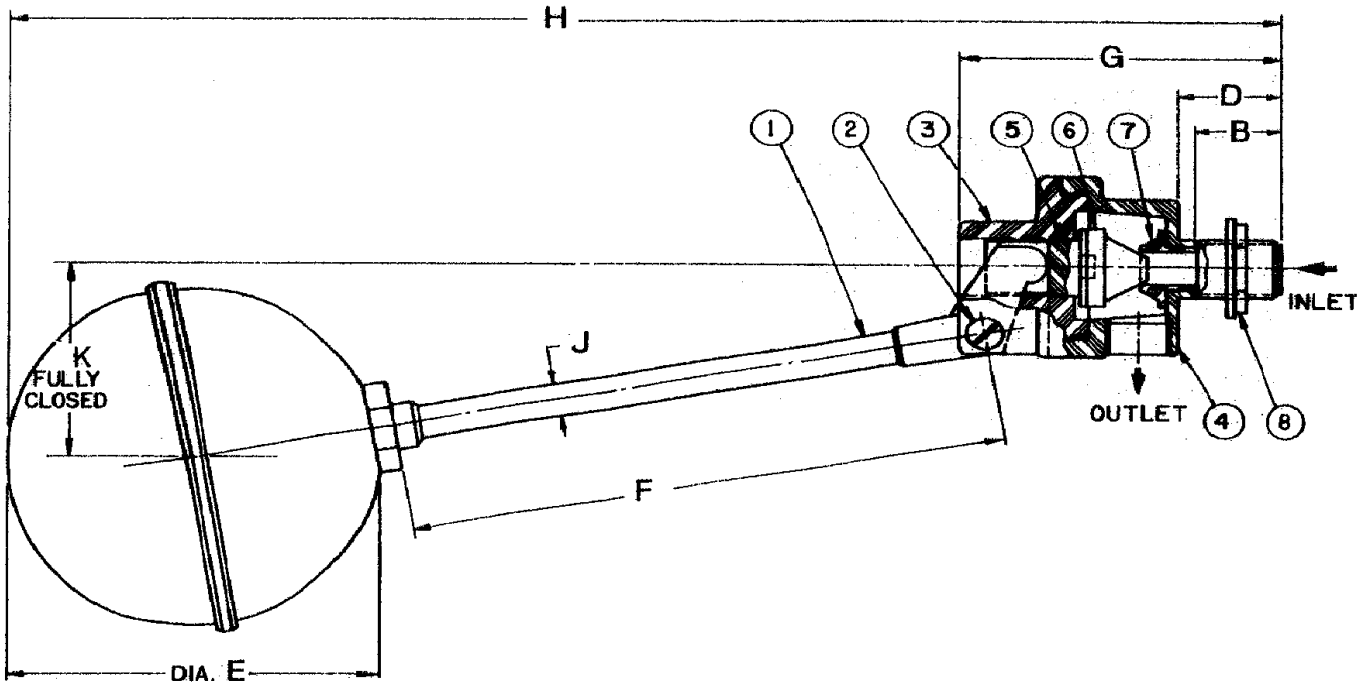
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MAINTENACE INSTRUCTIONS
For Chemline Ball Float Valves Sizes 1/2" to 1-1/2"

Maintenance

Refer to **ASSEMBLY DRAWING BFT1 REV 0.** And proceed as follows:

1. Remove screw (2) from junction of float arm and body.
2. Float arm (1) and ball will release from body as one unit.
3. Separate upper body part A (3) from lower body part B (3). This will reveal the plunger (5).
4. Remove lock nut (8).
5. Plunger (5) can now be removed as one piece.
6. Disc (6) and Seat (7) should also be removed.
7. Inspect all parts especially disc (6) and seat (7) for wear and replace if necessary.
8. To reassemble valve follow steps 1 through 7 in reverse.



PT #	DESCRIPTION	QTY	MATERIAL
1	FLOAT/ARM	1	POLYPROPYLENE
2	SCREW	1	POLYPROPYLENE
3	BODY PART 'A'	1	POLYPROPYLENE
4	BODY PART 'B'	1	POLYPROPYLENE
5	PLUNGER	1	POLYPROPYLENE
6	DISC	1	POLYPROPYLENE
7	SEAT	1	POLYPROPYLENE
8	LOCK NUT	1	POLYPROPYLENE

TITLE: CHEMLINE BALL FLOAT VALVES	SCALE		DATE	CHEMLINE PLASTICS	
	DR. BY				
REFERENCE: SIZES 1/2" - 1"- 1-1/2"	CHKD. BY			DWG. NO. BFT1	REV. 0
	APP. BY				